Air Dryer Products
For Vehicles With Air Braking Systems
Racor Air Dryer Series
Improve Performance, Reduce Maintenance Cost

Braking systems used in commercial vehicles normally use air generated by on-board compressors. The nature of the operating environment, however, can lead to the generation of moisture in air lines that, in turn, can freeze or cause rust to form on internal metal surfaces. Over time, these problems can lead to increased maintenance costs, reduced braking efficiency and potentially failure in braking systems. Installing a Racor air dryer effectively removes moisture from the compressed air system and delivers clean, dry air to the brakes.

Racor’s air dryer provides vapor-free compressed air to a vehicle’s air brake system reservoir. These dryers are used in compressed air systems to improve the performance and safety of air braking units, and to reduce operator’s maintenance costs.

Some Value Added Features Include:
- Compact Design
- Uses Proprietary Desiccant
- Automatic Regeneration of Desiccant
- Integral Purge Chamber
- Available in a Number Of Sizes

DR Series
- Conventional type Air Dryer.
- No additional purge chamber is required.
- Heater is attached.

DU Series
- Pressure governor and check valve are integrated.
- No additional purge chamber is required.
- Heater is attached.

NX Series
- Pressure governor, check valve, and silencer are integrated.
- Protection Valve Unit is available as an option.
- turbo cut-off valve is available.
- No additional purge chamber is required.
- Heater is attached.

Desiccant
Racor proprietary high performance desiccant absorbs more moisture and is more durable than the competition for better performance and longer service life.
### DU Series

#### DU-4

Class 6 and under (also for air suspension, hydraulic brake system), GVW less than 26,000 lbs.

<table>
<thead>
<tr>
<th>Inlet/Outlet Ports</th>
<th>1/2&quot; NPTF</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Flow Per Cycle</td>
<td>3,051 in.³ (60L)</td>
</tr>
<tr>
<td>Desiccant Weight (1.6mm standard)</td>
<td>0.4 lbs (0.2 kg)</td>
</tr>
<tr>
<td>Regenerate Time Required</td>
<td>30 seconds</td>
</tr>
<tr>
<td>Purge Chamber Capacity</td>
<td>61 in.³ (1.0L)</td>
</tr>
<tr>
<td>Height</td>
<td>11.9 in. (30.1 cm)</td>
</tr>
<tr>
<td>Width</td>
<td>6.32 in. (16.1 cm)</td>
</tr>
<tr>
<td>Approx. Weight</td>
<td>7.9 lbs (3.6 kg)</td>
</tr>
<tr>
<td>Also Included:</td>
<td></td>
</tr>
<tr>
<td>Heater (12V)</td>
<td>Yes (70W)</td>
</tr>
<tr>
<td>Purge Chamber</td>
<td>Yes</td>
</tr>
<tr>
<td>Pressure Governor</td>
<td>Yes</td>
</tr>
<tr>
<td>Check Valve</td>
<td>Yes</td>
</tr>
<tr>
<td>Silencer</td>
<td>No</td>
</tr>
<tr>
<td>Governor Cut-Out Pressure</td>
<td>100-129 PSI (6.9-8.9 bar)</td>
</tr>
<tr>
<td>Governor</td>
<td>14.5 PSI (1.0 bar)</td>
</tr>
<tr>
<td>Differential Pressure</td>
<td>18.8 PSI (1.3 bar)</td>
</tr>
<tr>
<td>Air Reservoir Volume</td>
<td>13 gal (at 14.5 PSI)</td>
</tr>
<tr>
<td>Ambient Temp. Range</td>
<td>-22°F to +158°F (-30°C to +70°C)</td>
</tr>
</tbody>
</table>

Notes: **†**Inlet temperature at 140°F (60°C).

#### DU-3 (standard)

Class 7, GVW from 26,001 to 33,000 lbs.

<table>
<thead>
<tr>
<th>Inlet/Outlet Ports</th>
<th>1/2&quot; NPTF</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Flow Per Cycle</td>
<td>6,041 in.³ (99L)</td>
</tr>
<tr>
<td>Desiccant Weight (1.6mm standard)</td>
<td>1.1 lbs (0.5 kg)</td>
</tr>
<tr>
<td>Regenerate Time Required</td>
<td>50 seconds</td>
</tr>
<tr>
<td>Purge Chamber Capacity</td>
<td>85 in.³ (1.4L)</td>
</tr>
<tr>
<td>Height</td>
<td>12.8 in. (32.4 cm)</td>
</tr>
<tr>
<td>Width</td>
<td>7.1 in. (18.1 cm)</td>
</tr>
<tr>
<td>Approx. Weight</td>
<td>12.3 lbs (5.6 kg)</td>
</tr>
<tr>
<td>Also Included:</td>
<td></td>
</tr>
<tr>
<td>Heater (12V)</td>
<td>Yes (70W)</td>
</tr>
<tr>
<td>Purge Chamber</td>
<td>Yes</td>
</tr>
<tr>
<td>Pressure Governor</td>
<td>Yes</td>
</tr>
<tr>
<td>Check Valve</td>
<td>Yes</td>
</tr>
<tr>
<td>Silencer</td>
<td>No</td>
</tr>
<tr>
<td>Governor Cut-Out Pressure</td>
<td>100-129 PSI (6.9-8.9 bar)</td>
</tr>
<tr>
<td>Governor</td>
<td>14.5 PSI (1.0 bar)</td>
</tr>
<tr>
<td>Differential Pressure</td>
<td>18.8 PSI (1.3 bar)</td>
</tr>
<tr>
<td>Air Reservoir Volume</td>
<td>26 gal (at 14.5 PSI)</td>
</tr>
<tr>
<td>Ambient Temp. Range</td>
<td>-22°F to +158°F (-30°C to +70°C)</td>
</tr>
</tbody>
</table>

Notes: **†**Inlet temperature at 140°F (60°C).
### DU-3 (extended)
Class 7, GVW from 26,001 to 33,000 lbs.

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inlet/Outlet Ports</strong></td>
<td>1/2” NPTF</td>
</tr>
<tr>
<td><strong>Standard Flow Per Cycle</strong></td>
<td>9,459 in.³ (155L)</td>
</tr>
<tr>
<td><strong>Desiccant Weight</strong></td>
<td>1.8 lbs (0.8 kg)</td>
</tr>
<tr>
<td><strong>Regenerate Time Required</strong></td>
<td>40 seconds</td>
</tr>
<tr>
<td><strong>Purge Chamber Capacity</strong></td>
<td>85 in.³ (1.4L)</td>
</tr>
<tr>
<td><strong>Height</strong></td>
<td>13.4 in. (34.0 cm)</td>
</tr>
<tr>
<td><strong>Width</strong></td>
<td>7.1 in. (18.1 cm)</td>
</tr>
<tr>
<td><strong>Approx. Weight</strong></td>
<td>12.3 lbs (5.6 kg)</td>
</tr>
<tr>
<td><strong>Also Included:</strong></td>
<td></td>
</tr>
<tr>
<td>- Heater (12V)</td>
<td>Yes (70W)</td>
</tr>
<tr>
<td>- Purge Chamber</td>
<td>Yes</td>
</tr>
<tr>
<td>- Pressure Governor</td>
<td>Yes</td>
</tr>
<tr>
<td>- Check Valve</td>
<td>Yes</td>
</tr>
<tr>
<td>- Silencer</td>
<td>No</td>
</tr>
<tr>
<td><strong>Governor Cut-Out Pressure</strong></td>
<td>100-129 PSI (6.9-8.9 bar)</td>
</tr>
<tr>
<td><strong>Governor</strong></td>
<td>14.5 PSI (1.0 bar)</td>
</tr>
<tr>
<td><strong>Differential Pressure</strong></td>
<td>18.8 PSI (1.3 bar)</td>
</tr>
<tr>
<td><strong>Air Reservoir Volume</strong></td>
<td>40 gal (at 14.5 PSI)</td>
</tr>
<tr>
<td><strong>Ambient Temp. Range</strong></td>
<td>⁰F to +158⁰F (-30°C to +70°C)</td>
</tr>
</tbody>
</table>

Notes: †Inlet temperature at 140°F (60°C).

### DU-5
Class 8, GVW from 33,001 to 44,000 lbs.

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inlet/Outlet Ports</strong></td>
<td>1/2” NPTF</td>
</tr>
<tr>
<td><strong>Standard Flow Per Cycle</strong></td>
<td>11,594 in.³ (190L)</td>
</tr>
<tr>
<td><strong>Desiccant Weight</strong></td>
<td>2.4 lbs (1.1 kg)</td>
</tr>
<tr>
<td><strong>Regenerate Time Required</strong></td>
<td>50 seconds</td>
</tr>
<tr>
<td><strong>Purge Chamber Capacity</strong></td>
<td>165 in.³ (2.7L)</td>
</tr>
<tr>
<td><strong>Height</strong></td>
<td>14.9 in. (38.0 cm)</td>
</tr>
<tr>
<td><strong>Width</strong></td>
<td>8.8 in. (22.3 cm)</td>
</tr>
<tr>
<td><strong>Approx. Weight</strong></td>
<td>21.1 lbs (9.6 kg)</td>
</tr>
<tr>
<td><strong>Also Included:</strong></td>
<td></td>
</tr>
<tr>
<td>- Heater (12V)</td>
<td>Yes (70W)</td>
</tr>
<tr>
<td>- Purge Chamber</td>
<td>Yes</td>
</tr>
<tr>
<td>- Pressure Governor</td>
<td>Yes</td>
</tr>
<tr>
<td>- Check Valve</td>
<td>Yes</td>
</tr>
<tr>
<td>- Silencer</td>
<td>No</td>
</tr>
<tr>
<td><strong>Governor Cut-Out Pressure</strong></td>
<td>100-139 PSI (6.9-9.6 bar)</td>
</tr>
<tr>
<td><strong>Governor</strong></td>
<td>14.5 PSI (1.0 bar)</td>
</tr>
<tr>
<td><strong>Differential Pressure</strong></td>
<td>18.8 PSI (1.3 bar)</td>
</tr>
<tr>
<td><strong>Air Reservoir Volume</strong></td>
<td>50 gal (at 14.5 PSI)</td>
</tr>
<tr>
<td><strong>Ambient Temp. Range</strong></td>
<td>⁰F to +158⁰F (-30°C to +70°C)</td>
</tr>
</tbody>
</table>

Notes: †Inlet temperature at 140°F (60°C).
### DR-42

**Inlet/Outlet Ports**

<table>
<thead>
<tr>
<th></th>
<th>1/2” RC</th>
</tr>
</thead>
</table>

**Standard Flow Per Cycle**

|                  | 3,051 in.³ (50L) |

**Desiccant Weight**

|                  | 0.4 lbs (0.2 kg) |

**Regenerate Time Required**

|                  | 30 seconds |

**Purge Chamber Capacity**

|                  | 61 in.³ (1.0L) |

**Height**

|                  | 9.3 in. (23.6 cm) |

**Width**

|                  | 6.3 in. (16.1 cm) |

**Approx. Weight**

|                  | 6.2 lbs (2.8 kg) |

**Also Included:**

<table>
<thead>
<tr>
<th>Item</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heater (12V)</td>
<td>Yes</td>
</tr>
<tr>
<td>Purge Chamber</td>
<td>Yes</td>
</tr>
<tr>
<td>Pressure Governor</td>
<td>No</td>
</tr>
<tr>
<td>Check Valve</td>
<td>No</td>
</tr>
<tr>
<td>Silencer</td>
<td>No</td>
</tr>
</tbody>
</table>

**Governor Cut-Out Pressure**

|                  | 139 PSI (9.6 bar) |

**Governor Differential Pressure**

|                  | N/A |

**Air Reservoir Volume**

|                  | N/A |

**Ambient Temp. Range**

|                  | -22°F to +158°F (-30°C to +70°C) |

Notes: †Inlet temperature at 140°F (60°C).

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### DR-6

**Inlet/Outlet Ports**

<table>
<thead>
<tr>
<th></th>
<th>1/2” NPTF</th>
</tr>
</thead>
</table>

**Standard Flow Per Cycle**

|                  | 24,409 in.³ (400L) |

**Desiccant Weight**

|                  | 4.0 lbs (1.8 kg) |

**Regenerate Time Required**

|                  | 60 seconds |

**Purge Chamber Capacity**

|                  | 208 in.³ (3.4L) |

**Height**

|                  | 13.7 in. (34.9 cm) |

**Width**

|                  | 9.8 in. (24.8 cm) |

**Approx. Weight**

|                  | 30.1 lbs (13.7) |

**Also Included:**

<table>
<thead>
<tr>
<th>Item</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heater (12V)</td>
<td>Yes</td>
</tr>
<tr>
<td>Purge Chamber</td>
<td>Yes</td>
</tr>
<tr>
<td>Pressure Governor</td>
<td>No</td>
</tr>
<tr>
<td>Check Valve</td>
<td>No</td>
</tr>
<tr>
<td>Silencer</td>
<td>No</td>
</tr>
</tbody>
</table>

**Governor Cut-Out Pressure**

|                  | 139 PSI (9.6 bar) |

**Governor Differential Pressure**

|                  | n/a |

**Air Reservoir Volume**

|                  | n/a |

**Ambient Temp. Range**

|                  | -22°F to +158°F (-30°C to +70°C) |

Notes: †Inlet temperature at 140°F (60°C), ††Applicable pressure for air suspension, hydraulic brake system, GVW less than 26,000 lbs.

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### DR-42

**Class 6 and under (also for air suspension, hydraulic brake system), GVW less than 26,000 lbs.**

### DR-6

**Class 8, GVW Greater Than 44,001.**
NX-65

Inlet/Outlet Ports | 1/2” NPTF
---|---
Standard Flow Per Cycle | 26,850 in.³ (440L)†††
Desiccant Weight (1.6mm standard) | 1.8 lbs (0.8 kg)
Regenerate Time Required | 60 seconds
Purge Chamber Capacity | 183 in.³ (3.0L)
Height | 12.8 in. (32.6 cm)
Width | 7.5 in. (19.0 cm)
Approx. Weight | 19.8 lbs (9.0 kg)

Also Included:
- Heater (12V): Yes (70W)
- Purge Chamber: Yes
- Pressure Governor: Yes
- Check Valve: Yes
- Silencer: Yes

Governor Cut-Out Pressure | 116-174 PSI (8-12 bar)
Governor Differential Pressure | 13 to 29 PSI (0.9 to 2.0 bar)
Air Reservoir Volume | Depends on governor differential pressure
Ambient Temp. Range | -22°F to +158°F (-30°C to +70°C)

Notes: † Inlet temperature at 140°F (60°C), ††† Governor cut-out pressure 159 PSI (11 bar).

Air Dryer Service Kits

<table>
<thead>
<tr>
<th>Group</th>
<th>Racor Base Part Number</th>
<th>Full Kit</th>
<th>Cartridge Kit</th>
<th>Desiccant Kit</th>
</tr>
</thead>
<tbody>
<tr>
<td>DU-4</td>
<td>AD-DU4</td>
<td>AD-DU4-FKIT</td>
<td>AD-DU4-CKIT</td>
<td>AD-DU4-DKIT</td>
</tr>
<tr>
<td>DR-42</td>
<td>AD-DR42</td>
<td>AD-DR42-FKIT</td>
<td>AD-DR42-CKIT</td>
<td>AD-DR42-DKIT</td>
</tr>
<tr>
<td>DU-3</td>
<td>AD-DU3</td>
<td>AD-DU3-FKIT</td>
<td>AD-DU3-CKIT</td>
<td>AD-DU3-DKIT</td>
</tr>
<tr>
<td>DU-3 EXT</td>
<td>AD-DU3-EXT</td>
<td>AD-DU3-EXT-FKIT</td>
<td>AD-DU3-EXT-CKIT</td>
<td>AD-DU3-EXT-DKIT</td>
</tr>
<tr>
<td>DU-5</td>
<td>AD-DU5</td>
<td>AD-DU5-FKIT</td>
<td>AD-DU5-CKIT</td>
<td>AD-DU5-DKIT</td>
</tr>
<tr>
<td>DR-6</td>
<td>AD-DR6</td>
<td>AD-DR6-FKIT</td>
<td>AD-DR6-CKIT</td>
<td>AD-DR6-DKIT</td>
</tr>
<tr>
<td>NX-65</td>
<td>AD-NX65</td>
<td>AD-NX65-FKIT</td>
<td>AD-NX65-CKIT</td>
<td>AD-NX65-DKIT</td>
</tr>
</tbody>
</table>
Parker’s Motion & Control Technologies

At Parker, we’re guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 1 800 C-Parker (1 800 272 7537).

Aerospace

Key Markets
- Aircraft engines
- Business & general aviation
- Commercial transports
- Land-based weapons systems
- Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

Key Products
- Flight control systems & components
- Fluid conveyance systems
- Fluid metering delivery & atomization devices
- Fuel systems & components
- Hydraulic systems & components
- Inert nitrogen generating systems
- Pneumatic systems & components
- Wheels & brakes

Fluid & Gas Handling

Key Markets
- Aerospace
- Agricultural
- Bulk chemical handling
- Construction machinery
- Food & beverage
- Fuel & gas delivery
- Industrial machinery
- Mobile
- Oil & gas
- Transportation
- Welding

Key Products
- Brass fittings & valves
- Diagnostic equipment
- Fluid conveyance systems
- Industrial hose
- PTFE & PTFE hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects

Climate Control

Key Markets
- Agriculture
- Air conditioning
- Food, beverage & dairy
- Life sciences & medical
- Precision cooling
- Processing
- Transportation

Key Products
- CO2 controls
- Electronic controllers
- Filter driers
- Hand shut-off valves
- Hose & fittings
- Pressure regulating valves
- Refrigerant distributors
- Safety relief valves
- Solenoid valves
- Thermostatic expansion valves

Electromechanical

Key Markets
- Aerospace
- Factory automation
- Food & beverage
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductors & electronics
- Textile
- Wire & cable

Key Products
- AC/DC drives & systems
- Electric actuators
- Controllers
- Contactors
- Gantry robots
- Gearheads
- Human machine interfaces
- Industrial PCs
- Inverters
- Linear motors, slides and stages
- Precision stages
- Servo motors
- Servo motors, drives & controls
- Structural extrusions

Filtration

Key Markets
- Food & beverage
- Industrial machinery
- Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process
- Transportation

Key Products
- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring
- Engine air, fuel & oil filtration & systems
- Hydraulic, lubrication & coolant filters
- Process, chemical, water & microfiltration filters
- Nitrogen, hydrogen & zero air generators

Hydraulics

Key Markets
- Aerospace
- Agricultural
- Bulk chemical handling
- Construction machinery
- Food & beverage
- Fuel & gas delivery
- Industrial machinery
- Mobile
- Oil & gas
- Transportation
- Welding

Key Products
- Brass fittings & valves
- Diagnostic equipment
- Fluid conveyance systems
- Industrial hose
- PTFE & PTFE hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects

Pneumatics

Key Markets
- Aerospace
- Aircraft engines
- Business & general aviation
- Commercial transports
- Land-based weapons systems
- Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

Key Products
- Diagnostic equipment
- Hydraulic cylinders & accumulators
- Hydraulic motors & pumps
- Hydraulic systems
- Hydraulic valves & controls
- Power take-offs
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects

Process Control

Key Markets
- Chemical & refining
- Food, beverage & dairy
- Medical & dental
- Microelectronics
- Oil & gas
- Power generation

Key Products
- Analytical sample conditioning products & systems
- Fluoropolymer chemical delivery fittings, valves & pumps
- High purity gas delivery fittings, valves & regulators
- Instrumentation fittings, valves & regulators
- Medium pressure fittings & valves
- Process control manifolds

Sealing & Shielding

Key Markets
- Aerospace
- Chemical processing
- Consumer
- Energy, oil & gas
- Fluid power
- General Industrial
- Information technology
- Life sciences
- Military
- Semiconductor
- Telecommunications
- Transportation

Key Products
- Dynamic seals
- Elastomeric O-rings
- EMI shielding
- Extruded & precision-cut, fabricated elastomeric seals
- Homogenous & inserted elastomeric shapes
- High temperature metal seals
- Metal & plastic retained composite seals
- Thermal management
**North America**
**Compressed Air Treatment**
Filtration & Separation/Balston
242 Neck Road
Haverhill, MA 01835-0723
T 978 858 0505, F 978 858 0625
www.parker.com/balston

**Process Filtration**
Process Advanced Filtration
2340 Eastman Avenue
Oxnard, CA 93030
T 805 604 3400, F 805 604 3401
www.parker.com/processfiltration

**Engine Filtration & Water Purification**
Racor
3400 Finch Road, PO Box 3208
Modesto, CA 95353
T 209 521 7860, F 209 529 3278
www.parker.com/racor

**Racor**
850 North West St., PO Box 6030
Holly Springs, MS 38635
T 662 252 2656, F 662 274 2118
www.domnickhunter.com

**Purification, Dehydration and Filtration Division**
4087 Walden Avenue
Lancaster, NY 14086
T 716 685 4040, F 716 685 1010
www.airtek.com

**Hydraulic Filtration**
Hydraulic Filter
16810 Fulton County Road #2
Metamora, OH 43540-9714
T 419 644 4311, F 419 644 6205
www.parker.com/hydraulicfilter

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**Europe**
**Compressed Air Treatment**
domnick hunter Industrial
Dukesway, Team Valley Trading Estate
Gatehead, Tyne & Wear
England NE11 0PZ
T +44 (0) 191 402 9000, F +44 (0) 191 482 6296
www.domnickhunter.com

**Hiross Zander**
Padova Business Unit
Strada Zona Industriale 4
35020 S. Angelo di Piove Padova, Italy
T +39 049 9712 111, F +39 049 9701 911
www.dh-hiross.com

**Hiross Zander**
Essen Business Unit
Zander Aufbereitungstechnik GmbH
Im Teelbruch 118
D-45219 Essen, Germany
T +49 2054 9340, F +49 2054 934164
www.zander.de

**Parker Gas Separations**
Oude Kerkstraat 4
P O Box 258
4870 AG Etten-Leur, Netherlands
T +31 76 508 5300, F +31 76 508 5333
www.domnickhunter.com

**Engine Filtration & Water Purification**
Racor
Shaw Cross Business Park
Churwell Vale Dewsbury,
WF12 7RD England
T +44 (0)1924 487000,
F +44 (0)1924 487038
www.parker.com/rde

**Racor Research & Development**
Parker Hannifin GmbH & Co KG
Inseltstrasse 3 – 5
70327 Stuttgart Germany
T +49 (0)711 7071 290 -70
www.parker.com/racor

**Hydraulic Filtration**
Hydraulic Filter
Stieltjesweg 8, 6827 BV
P.O. Box 5008 6802 EA
Amsterdam, Holland
T +31 26 3670376, F +31 26 3643620
www.parker.com/euofilt

**Ujrala Operation**
Salmentie 260
31700 Ujrala as Finland
T +358 20 753 2500, F +358 20 753 2501
www.parker.com/eurofilt

**Condition Monitoring Center**
Brunel Way Thetford,
Norfolk IP 24 1HP England
T +44 1842 763299, F +44 1842 763500
www.parker.com/cmc

**Process Filtration**
domnick hunter Process
Durham Road, Birtley Co. Durham,
DH3 2SF England
T +44 (0) 191 410 5121,
F +44 (0) 191 410 5312
www.domnickhunter.com

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**Asia Pacific**
**Australia**
9 Carrington Road, Castle Hill
NSW 2154, Australia
T +61 2 9634 777, F +61 2 9899 6184
www.parker.com/australia

**China**
280 YunQiao Road
JiNiao Export Processing Zone
Shanghai 101206 China
T +86 21 5031 2525, F +86 21 5834 3714
www.parker.com/china

**India**
Plot EL 26, MIDC, TTC Industrial Area
Mahape, Navi Mumbai 400 709 India
T +91 22 5613 7081, 82, 83, 84, 85
F +91 22 2768 6618 6841
www.parker.com/india

**Japan**
626, Totsuka-cho, Totsuka-ku
Yokohama-shi, 244-0003 Japan
T +81 45 870 1522, F +81 45 864 5305
www.parker.com/japan

**Singapore**
11, Fourth Chin Bee Road
Singapore 619 702
T +65 6887 6300, F +65 6261 4929
www.parker.com/singapore

**Thailand**
1023 3rd Floor, TPS Building
Pattanakam Road, Suanluang,
Bangkok 10250 Thailand
T +66 2717 8140, F +66 2717 8148
www.parker.com/thailand

**Latin America**
**Parker Comercio Ltda.**
Filtration Division
Estrada Municipal Joel de Paula
900 Eugenio de Melo,
Sao Jose dos Campos
CEP 12225390 SP Brazil
T +55 12 4009 3500, F +55 12 4009 3529
www.parker.com/br

**Pan American Division - Miami**
Pan American Division
7400 NW 19th Street, Suite A
Miami, FL 33128
T 305 470 8800, F 305 470 8808
www.parker.com/panam

**Africa**
**Parker Hannifin Africa Pty Ltd**
Parker Place, 10 Berne Avenue,
Aeroport Kempton Park,
1620 South Africa
T +27 11 9610700, F +27 11 927213
www.parker.com/australia