Primer Pump and Prescreen Kit
RK22933 (12 volt) & RK23087 (24 volt) Primer Pump Kits
RK22934 Prescreen Kit (12 or 24 volt)

Installation Instructions:

Note: These kits service multiple filter assemblies.

Completely drain assembly. Tear-down primer pump in numerical order shown (1-8). Rebuild assembly in reverse order (8-1), substituting new parts for old. On rebuild, lubricate all o-rings with motor oil or clean diesel fuel and tighten screws to 50 inch lbs (maximum). Note: make sure inside face of cover is flush with pump body and all flat surfaces are free of scratches and debris.

Prescreen element can be cleaned and inspected before replacement. Clean in solvent bath with a soft brush. Flush with diesel fuel. Gently blow dry with air, if necessary.

Contact Information:

Refer to your specific filter assembly installation instructions, prime the fuel system, and check for leaks. Correct as necessary with engine off.

RK22933 and RK23087 Primer Pump Kits include all parts shown.
RK22934 Prescreen Kit includes numbers 3, 5, 7 and 8.
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