 RK20025-01
Replacement Primer Pump Kit

Instruction Part Number 12925 Rev A

1. Filter assembly must be drained before beginning installation and unmount head for ease of service, if possible.

2. Remove existing pump plunger and plunger support ring. Be careful not to nick or damage other component surfaces.

4. Remove existing pump knob/ shaft and discard. Then install new pump knob/shaft and tighten pump knob hand tight—do not use tools.

5. Turn head over, if possible, and install support ring on pump shaft first (cup faces pump plunger - see Figures 1 and 2), then install pump plunger.

6. Use a screwdriver to remove existing checkball cap and checkball. Insert new checkball in port, lubricate O-ring on new cap and thread it into port. Tighten snugly with screwdriver—do not overtighten.

7. Remount head and attach filter, if required.

8. Open vent plug and prime filter assembly with pump until fuel comes out of vent plug. Close and tighten vent plug.

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